

Concrete Stair Tread Installation and Care

Pre-installation:

Century Group Inc. concrete stair treads are manufactured for compliance with accepted industry standards and according to the project design drawings. However, during the process of unloading, handling at the jobsite and installation the treads can be chipped and/or the threaded bolts damaged and may require field repair and/or replacement. The installation crew is responsible to examine each stair tread before or at the time of installation and to call the manufacturer for recommendations of field repair/replacement if required. Manufacturer shall not be responsible for misinstallation of treads damaged from abuse or neglect while unloading, mishandling or jobsite storage conditions.

Stair Tread Installation:

The general contractor, builder and/or installer shall comply with the field storage, handling, installation, permanent bracing, anchoring, connections and field assembly requirements. It is recommended that experienced and responsible personnel with actual stair tread installation experience for the type and size of stair treads being installed be used to install Century stair treads. Correct installation of Century stair treads is a serious matter for both the proper performance of the product and safety. Proper installation which includes proper handling, placement and tightening of bolts is absolutely critical to proper product performance. **Caution – do not over tighten anchor bolts!**

Stair Tread Care:

The general contractor, builder and/or installer shall take special care when unloading and handling the Century stair treads. Stair treads should be stored in a manner that they will not be damaged and discolored from jobsite conditions such as heavy equipment operations, painting, stacking materials on or against stair treads. The general contractor, builder and/or installer should avoid damage to stair treads from dragging equipment, dollies, appliances, furniture, etc... over the treads after being installed.

Century Concrete Stair Tread Compliance Safety Disclaimer

Because of the diverse field conditions in which Century Group Inc. concrete stair treads may be shipped, stored and installed, seller shall not be liable or responsible to buyer/installer or owner for any claim, loss, damage, liability or expense of any kind or nature caused directly or indirectly by the products or any part thereof, interruption of loss of the service or use thereof, or arising from abuse, mishandling, faulty installation and/or exceeding load limits.

The Century Group Inc. shall not be liable for discoloration or staining stair treads from jobsite conditions such as paint, oils, soiling, dunnage or other contaminants. The Century Group Inc. will not be liable for chipping, scarring or discoloration from equipment dollies, mechanical equipment, appliances or furniture. Century Group Inc. will not be liable for damage due to misinstallation which includes over tightening of anchor bolts. Century will not be liable for hairline cracks.

It is the responsibility of the buyer/contractor/owner to review the Century Group Inc. standard concrete stair tread specifications and insure their suitability to site specific purposes. Century Group Inc. concrete stair treads are manufactured to meet ADA, **International Building Code 1009.3 Stair treads and risers** and **International Residential Code R311.5.3 Stair treads and risers**.